TO CLEVELAND STEEL TOOL

Radius Roller

Material Capacities

Round Pipe	2" Schedule 40
Round Tube	2-1/2" (.095)
Square Tube	2" (.120")
Solid Round	1.375"
Flat Bar - Easy Way	3" (.75")
Flat Bar - Hard Way	2.25" (.375")
Angle Iron	2" (.250")
Channel	2" (.250")

- 43"h x 45"w x 49"d, 950 lb
- Shaft diameter 2.0"
- Shaft center distance 14.12"



Designed for medium to heavy material, the Radius Roller powers through your job quickly and accurately. The variable speed, hydraulic drive allows you to "dial in" the appropriate speed for various materials. Quickly change the orientation from vertical for smaller projects to horizontal for those larger, heavier jobs.



15 Piece Die Set Included! Designed for maximum versatility. Configured to accept a wide variety of metal sections.

Hydraulic Specifications and Requirements **Porta Power**

5 HP Hydraulic Power Unit



Motor	Specifications	Price
Standard Electric Motor	5HP, 3 Phase, 208V/230V	\$3,000
Optional Electric Motor	5HP, 3 Phase, 460V 5HP, 1 Phase, 230V	\$3,120 \$3,300
Pump Size	3-1/2 gpm-single stage	
Valve Pressure	2,600 psi max.]
Reservoir	7 Gallons	
Cylinder	1-3/4" Ram	

